**Flexible Joint Fast Set**

**Directions**

1) **Product Storage:** Store Flexible Joint Fast Set in an area so as to bring the material to normal room temperature before using. Continuous storage should be above 55°F to prevent product crystallization.

2) **Surface Preparation:** All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble-free bond to the substrate. We recommend that all loose concrete, previous joint compound or other foreign material be removed to leave a clean sound joint at least 1/2" deep. For best results, edges should be sawcut and a one inch backer rod should be placed into the joint leaving approximately 1 to 1 1/2 inches from the top of the backer rod to the top of the joint.

3) **Primer:** No primer is necessary. This material is self priming. However, any suitable primer can be used.

4) **Product Mixing:** It is important that the material be mixed (shaken) before using. Flexible Joint Fast Set has a very short pot life of 1-2 minutes and should be applied continuously once opened to prevent the tip from becoming clogged using a 1/2" diameter 30 element tip. The product is packaged in a closed end dual cartridge and the closed end tip can be removed with a screwdriver prior to applying the static mixing tip and retainer nut. ALWAYS dispense a small beginning portion onto cardboard to prevent non-mixed material from entering joint. Improper mixing may result in product failure.

5) **Product Application:** Discard the unmixed portion of mixed material at the start of each application. This product has a very short pot life of 1-2 minutes and should be applied with a dual cartridge caulking gun using the 1/2" diameter 30 element tip. Apply the mixed product by pumping the mixed material in a continuous motion into the expansion joint to be repaired. Remove any excess material with a razor scraper or similar tool after the material has set up enough to cut through with the razor scraping toll. Maintain temperatures within the recommended ranges during the application and curing process.

**Hmis**

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**Eyecare**

**CAUTION:** Please refer to the MSDS sheets for more detailed precautionary measures, handling instructions and emergency procedures.

**FIRST AID**

**Eyewash:** Immediately flush with large amounts of water for at least fifteen minutes while lifting upper and lower lids. Get immediate medical attention.

**Skin:** Flush skin with water for at least fifteen minutes and remove all contaminated clothing immediately. Get medical attention if reddening or swelling occurs.

**Ingestion:** Do not induce vomiting. Dilute by giving water to drink if victim is conscious. Get medical attention immediately.

**Inhalation:** Remove victim to fresh air if effects persist. Administer oxygen if necessary.

**Keep Out of Reach of Children**

These materials contain ingredients that are harmful to pregnant workers. Keep out of reach of children. All handling should be done with protective clothing and equipment.